



BX1628 Installation Instructions
1999 - 01 GMC K1500 Sierra 4x4 and 2x4
1999 - 01 Chevrolet 1500 Silverado 4x4 and 2x4
2000-02 GMC Yukon XL and SLT 1500
2000 - 02 Chevy Suburban 1500
2000 - 02 Chevy Tahoe 1500
2002-02 Chevy Avalanche 1500
2002-02 Cadillac Escalade

These vehicles exceed 5,000 lbs, use a class IV rated tow bar only. Half inch holes need to be drilled. Use this baseplate on new style pick ups with rear amber turn lights (1999 models). Trimming is necessary for two wheel drive vehicle without tow hooks. If a customer is using a car mounted tow bar it is necessary to use either a BX88133 or BX88135.

1. Remove the appropriate bolt of each tow hook so the baseplate can be held up to the bottom of the frame and the attachment tabs extend through the plastic opening on the inside of the tow hooks. **NOTE:** On some 2 wheel drive vehicles a 1 1/2 inch square opening has to be made in the area where the tow hooks would normally go. Hold the baseplate up to the frame with the attachment tabs up to the lower plastic piece of the bumper assembly. Mark and trim.

While the location and size of the holes in the baseplate were designed to allow for easy installation, it may be necessary to file a hole slightly. Be sure customer receives the instruction sheet.

2. One of the slotted holes of the baseplate will align to the bolt holes of the tow hooks. Use the 12mm bolt (Item 5) in the tow hook bolt holes and start each bolt a couple of turns (enough to hold up the baseplate, but leaving a gap for the shims). Insert the shim plates (Item 7) so they are sandwiched between the baseplate and frame (as shown in the drawing). **NOTE:** Use the 12mm wire nut plate (Item 8) and the 12mm bolt (Item 5) with washers for the front holes on vehicles without tow hooks. **Use Loctite Red on all bolts.**
3. Drill the back 1/2" holes in the frame using the baseplate as a template. Insert the 1/2" wire nut plates (Item 2) through the slotted holes on the side of the frames. Thread the 1/2" bolts (use Loctite Red) into the wire nuts and sandwich the rear shim plates (Item 9) between the frame and the baseplates. Tighten all bolts ac-

Automatic

according to the chart in the General Instruction Sheet.

4. Dealer or Installer: Be certain the user receives the instruction sheet.

Parts List

Ref	Qty	Part No	Description
1	1	61-5272	Baseplate, BX1628
2	4	61-5457	1/2" Wire Nut Plate
3	6	203-0012	1/2" Lock Washer
4	4	201-0051	1/2-13 x 1 1/2 Bolt, Grade 5
5	2	201-0415	12mm-1.75 X 50mm Bolt, Grade 8.8
6	2	203-0005	1/2" Flat Washer
7	4	102-5658	1/4" Shim Plate
8	2	61-5302	12mm Nut Plate with Wire
9	2	102-5899	Shim Plate, BX1628

Tools

1/2" Drill Bit
Utility Knife

3/4" Wrench
Drill

19mm Wrench
Loctite Red

